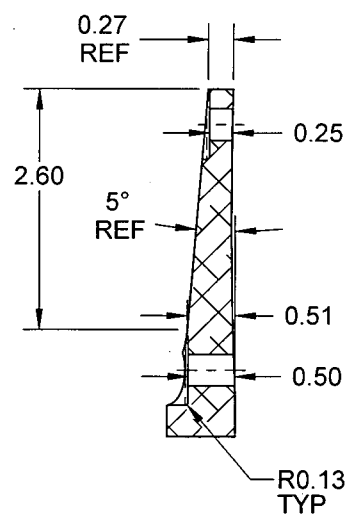
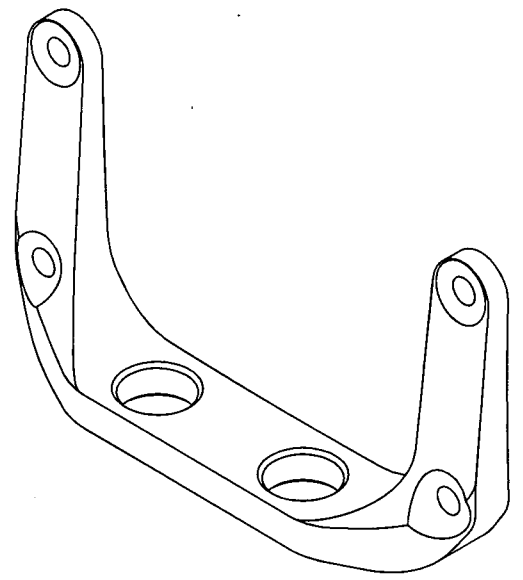
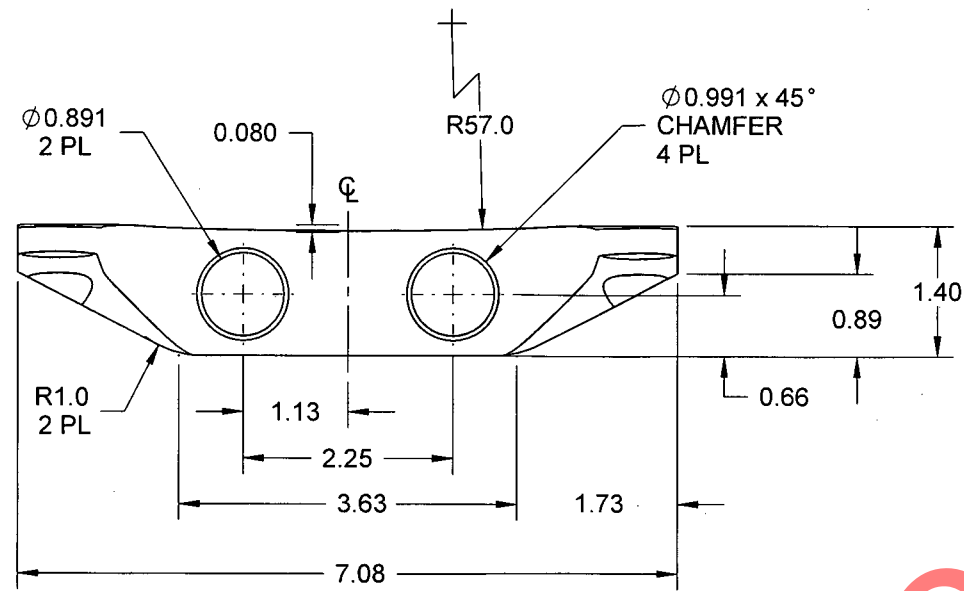
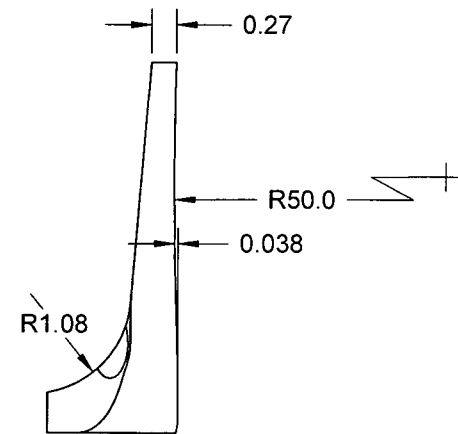
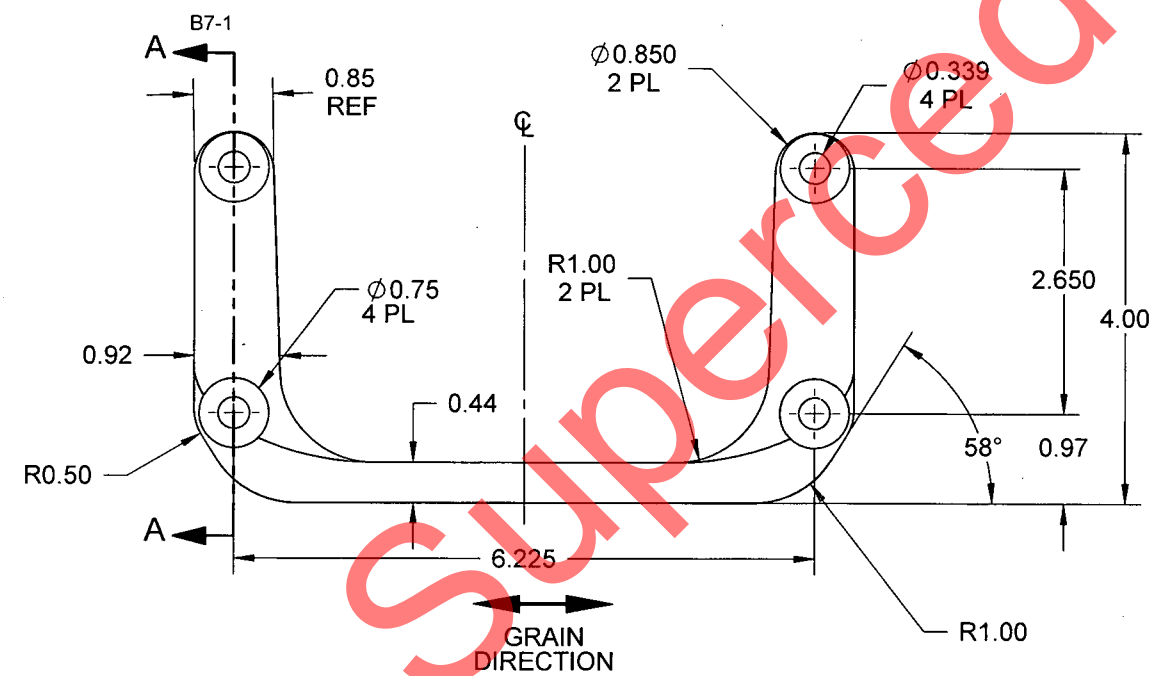


8 7 6 5 4 3 2 1



SECTION A-A C6-1



RELEASED
2010-09-07

D4084-1 MAINTENANCE STEP

- NOTES:
- 1) MATERIAL: 7075-T7351 ALUMINUM SHEET PER QQ-A-250/12 MAKE FROM D6101-003 BILLET
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4084-1" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.53 lbs

A	NEW ISSUE	RF	10.04.12
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4084	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		MAINTENANCE STEP	NTS
DATE	10.04.12	COPYRIGHT © 2010 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	